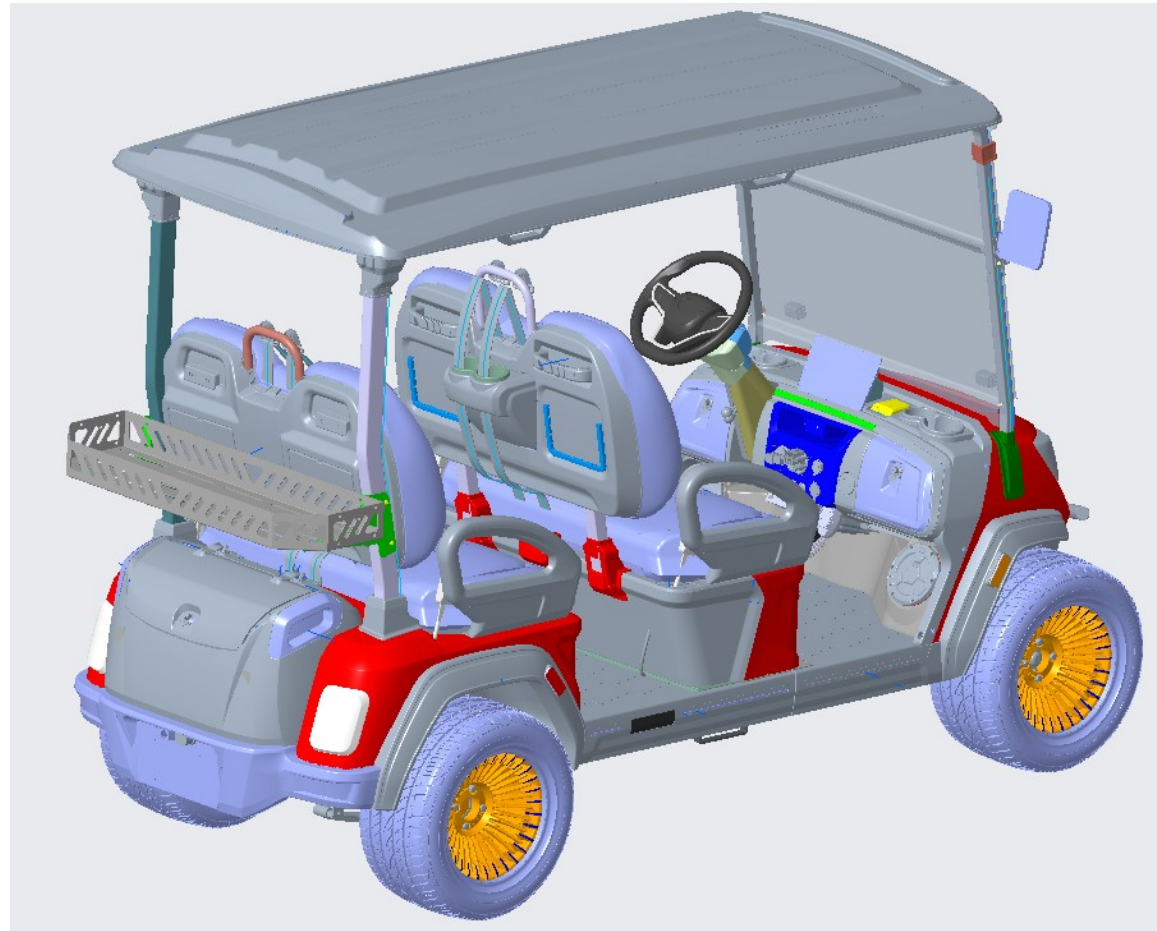
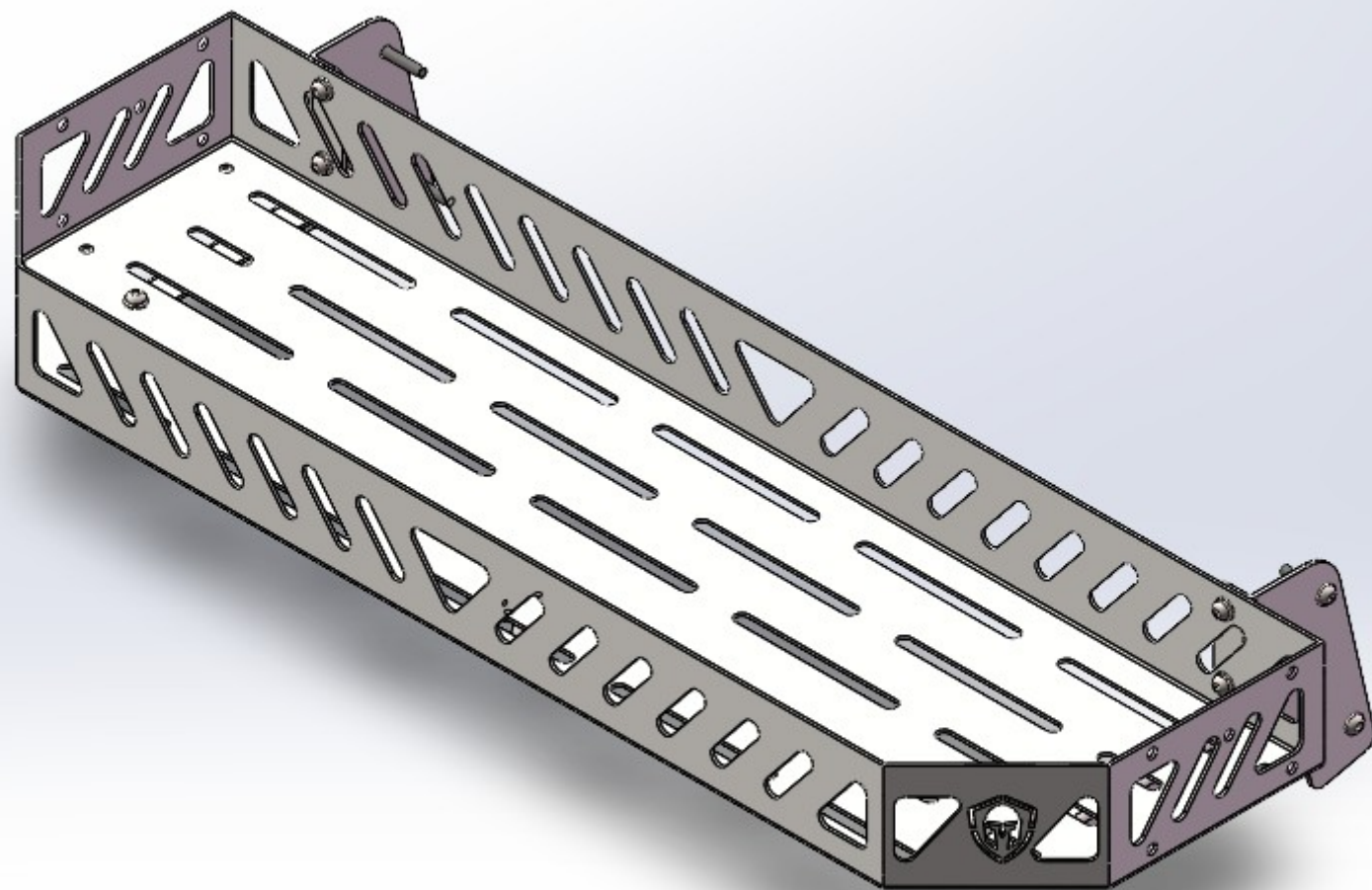




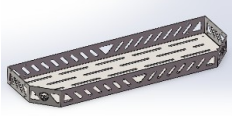
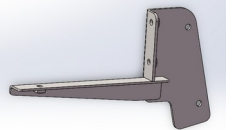
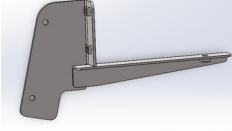
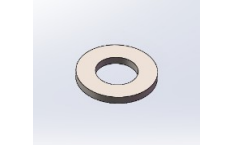
FX40 Rear Basket Installation SOP





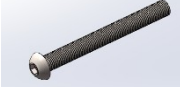
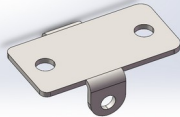
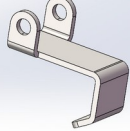
Part List



NO.	Part Number	Part Name	Specification	QTY	Unit	Ref Image	Remark
1	3304041374	Front basket	S0, Q235, Electrophoresis + Powder Coating, Matte Black	1	PCS		
2	3413013946	Elastic rope	Diamond Gray, Plastic- Coated Steel Hooks at Both Ends + High- Strength Polypropylene Yarn Containing High- Glue Yarn, Diameter 10mm, Length 90cm, 1.5x Elongation	2	PCS		
3	3301031261	Left rear basket bracket	S0, Q235B, Electrophoresis + Powder Coating, Matte Black	1	PCS		
4	3301031264	Right rear basket bracket	S0, Q235B, Electrophoresis + Powder Coating, Matte Black	1	PCS		
5	4103080147	Hex socket flat head screw	GB/T70.2, M8*20, A2- 70, Salt Spray 300 Hours	6	PCS		
6	4104020031	Standard spring washer	GB/T93- 8 Stainless Steel	6	PCS		
7	4104010049	Flat washer	GB/T97.1- 8, A2	14	PCS		

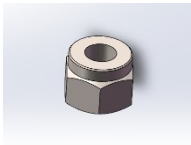
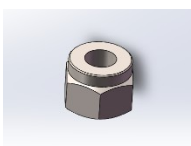
Part List



NO.	Part Number	Part Name	Specification	QTY	Unit	Ref Image	Remark
8	4103080033	Hex socket flat head screw	GB/T70.2- M8× 70, A2- 70	4	PCS		
9	4102020119	Type 1 non- metallic insert hex locknut	GB/T889.1- M8, Grade 8, 304	4	PCS		
10	3301031113	Storage box lid hook base	S1, Q235, Thickness 1.5mm, Electrophoresis + Powder Coating, Matte Black	1	PCS		
11	3301031116	Storage box lid hook	S1, Q235, Thickness 1.5mm, Electrophoresis + Powder Coating, Matte Black	1	PCS		
12	3408014153	Nylon flat washer	Nylon, Black, Outer Diameter 8mm, Inner Diameter 4mm, Thickness 1mm	2	PCS		
13	4103010082	Phillips head pan screw	GB/T818- M4× 35,A2- 70	1	PCS		
14	4104010053	Flat washer	GB/T97.1- 4,A2	2	PCS		

Part List



NO.	Part Number	Part Name	Specification	QTY	Unit	Ref Image	Remark
15	4102020002	Type 1 non- metallic insert hex locknut	GB/T889.1- M4,A2- 70	1	PCS		
16	4103010041	Phillips head pan screw	GB/T818- M5× 12,A2- 70	2	PCS		
17	4102020004	Type 1 non- metallic insert hex locknut	GB/T889.1- M5,A2- 70	2	PCS		

Tools



1. Dual-purpose screwdriver * 1 PCS



2. 13mm open-end wrench * 1 PCS



3. 5mm Allen wrench * 1 PCS



4. 8mm open-end wrench * 1 PCS

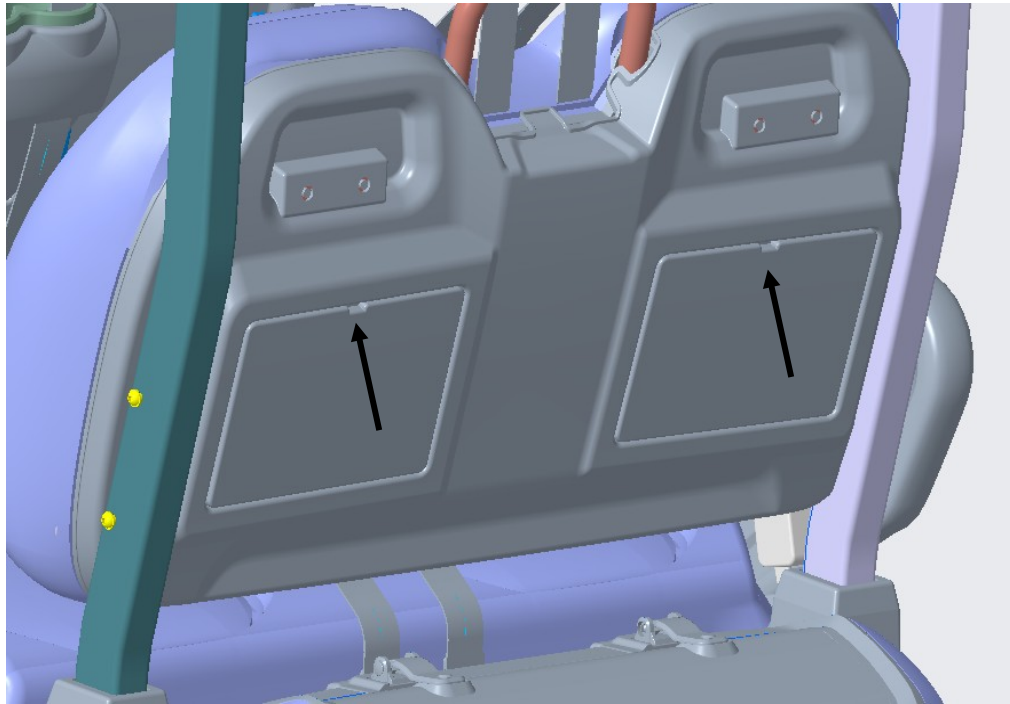


5. 7mm open-end wrench * 1PCS

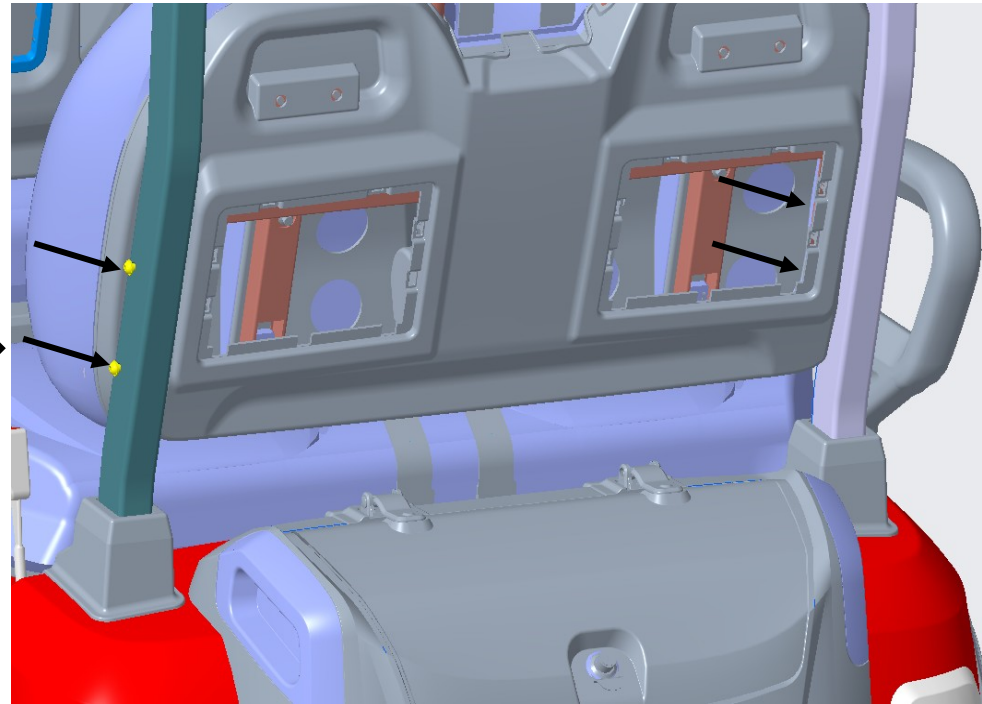
Step 1



Tools



A. Pry open the left and right maintenance covers with a screwdriver.



B. Remove the bolts securing the backrest bracket with a 13mm open-end wrench and a 5mm hex wrench.

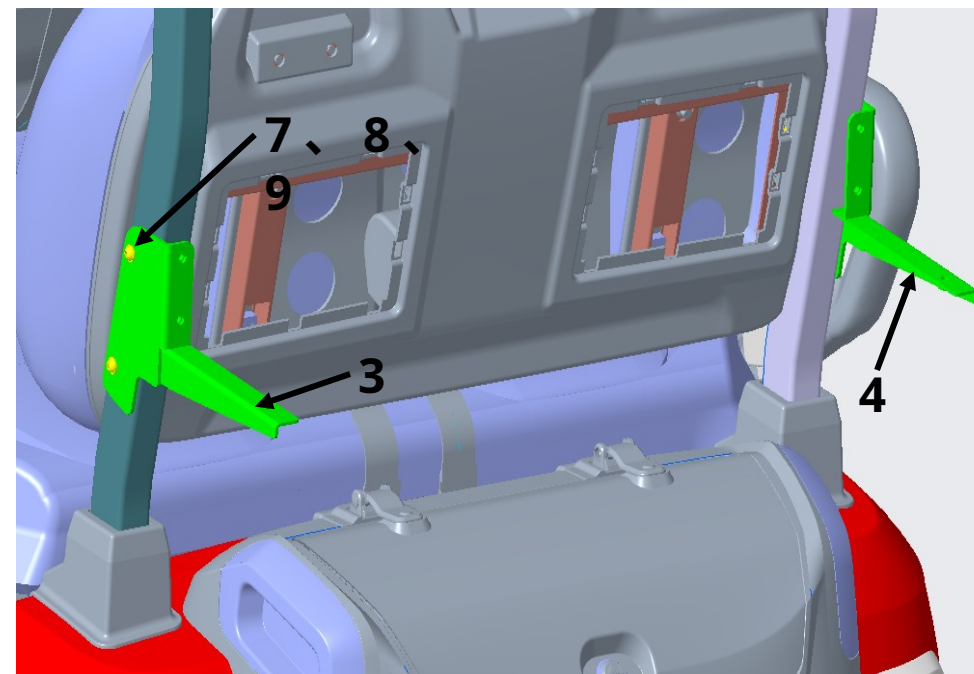
Step 2



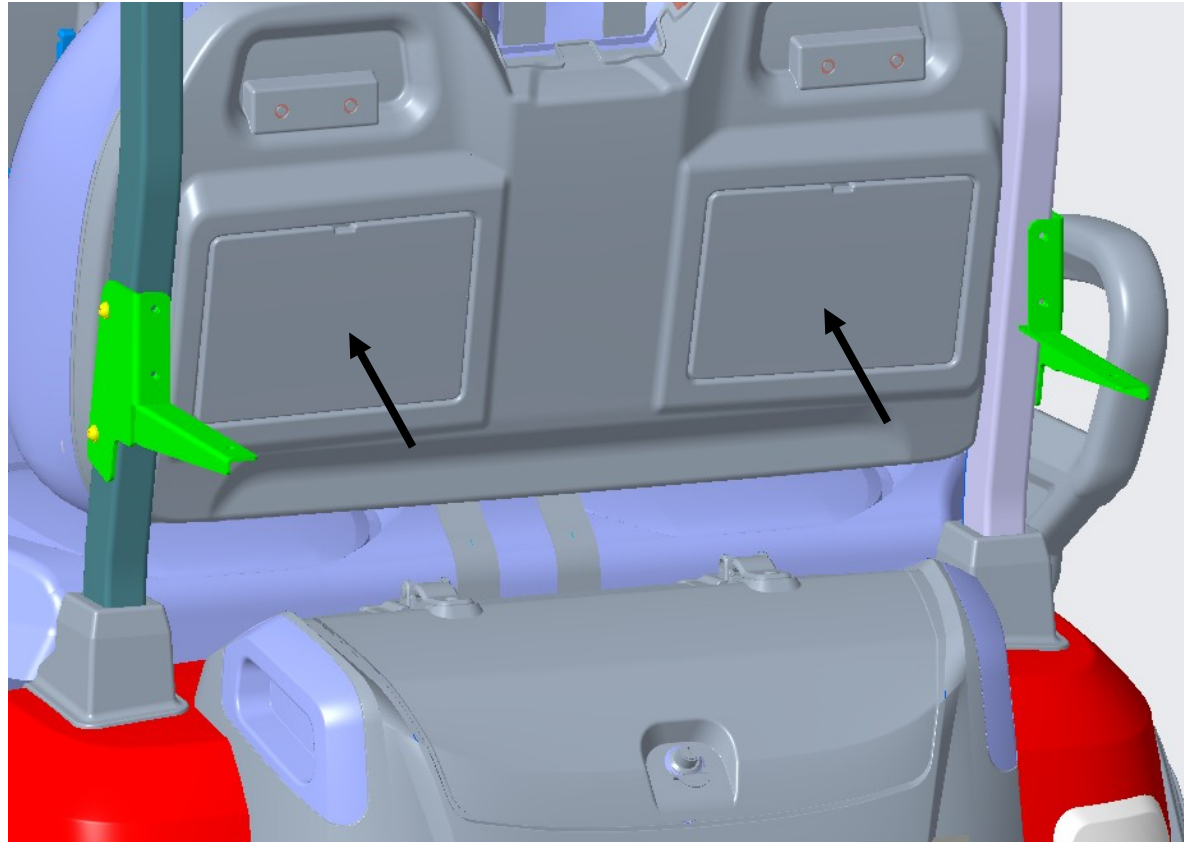
Tools



13mm open-end wrench

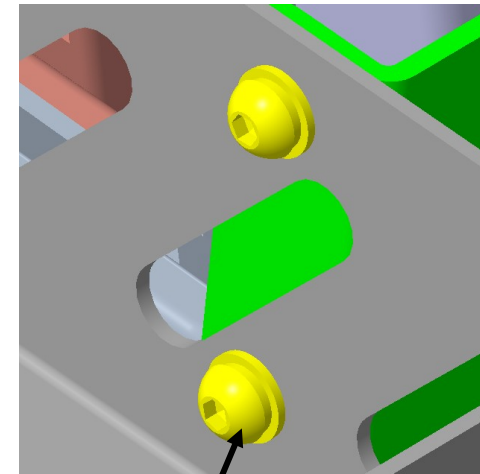
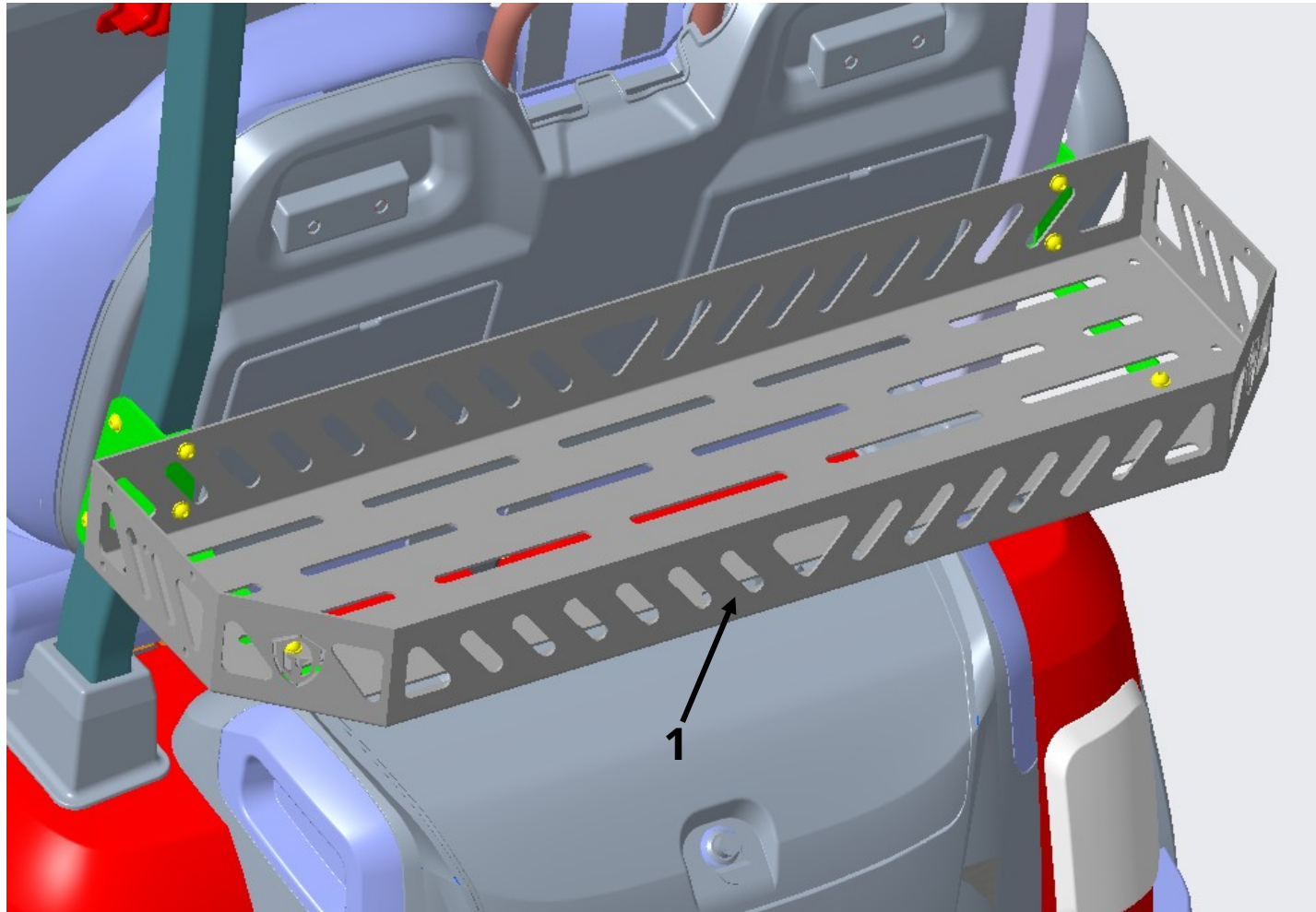


C. Install parts 3 and 4 into the corresponding holes, and secure them with fasteners 7, 8, and 9. Use a 13mm open-end wrench and a 5mm hex wrench to tighten the fasteners on both sides in sequence.



D. Replace the left and right maintenance covers.

Step 4



5、 6、
7

Tools



13mm open-end wrench



E. Align the holes on the front basket (part 1) with the corresponding holes on the left and right brackets. Install using fasteners #5, #6, and #7, tightening each fastener sequentially with a 13mm open-end wrench and a 5mm hex wrench.

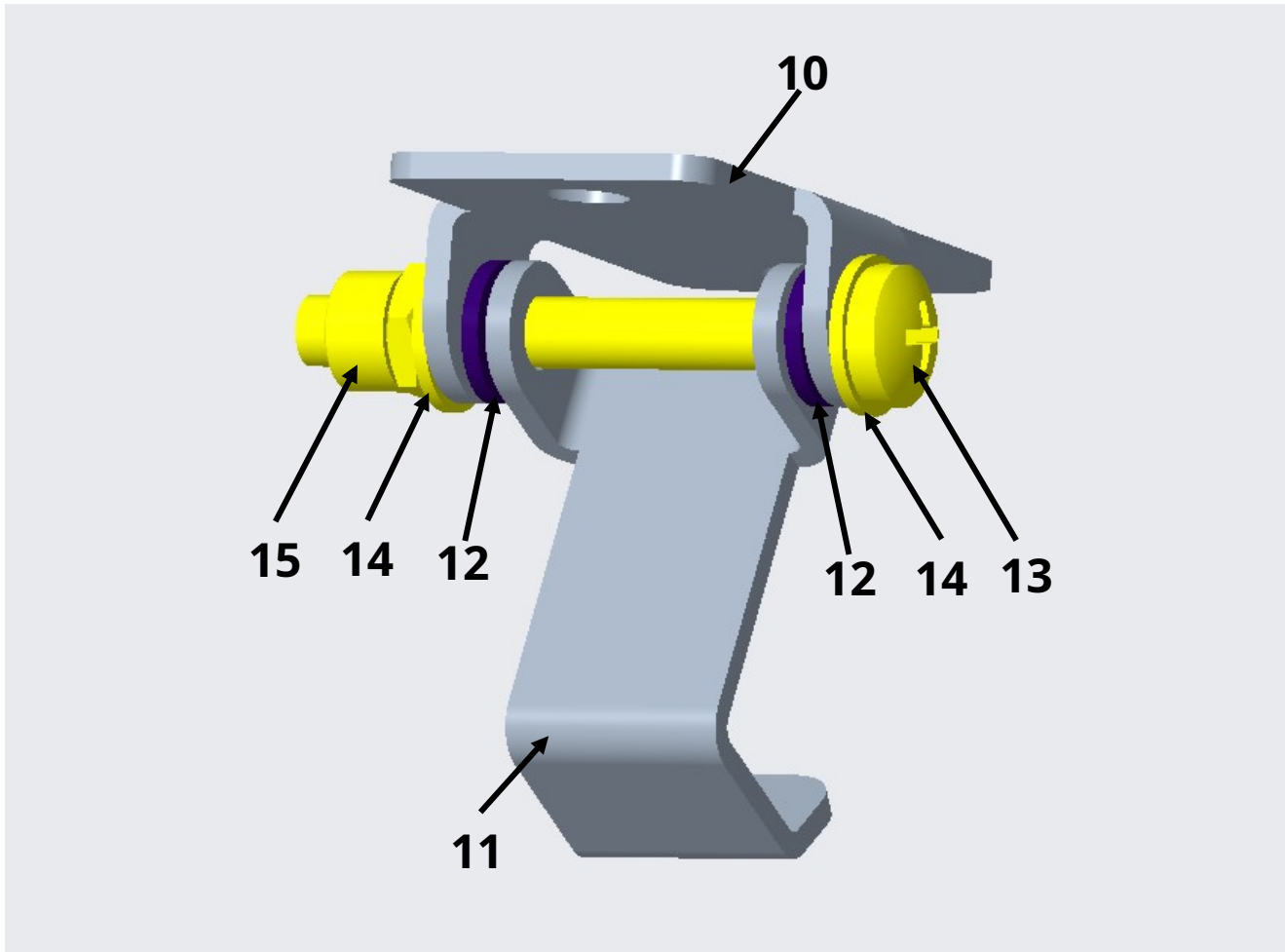
Step 5



Tools

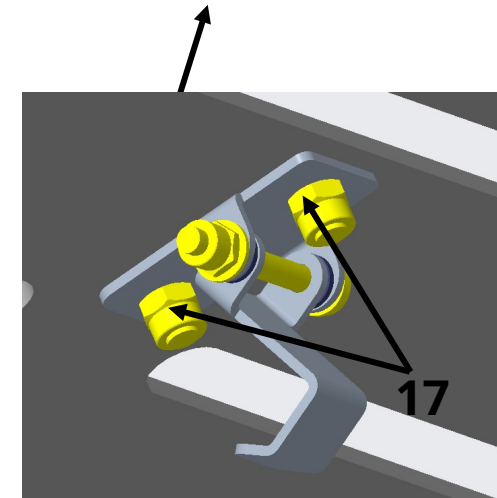
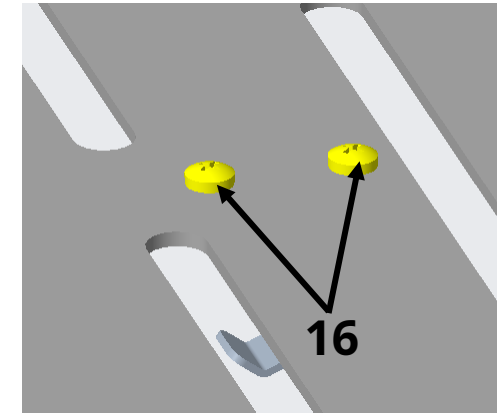
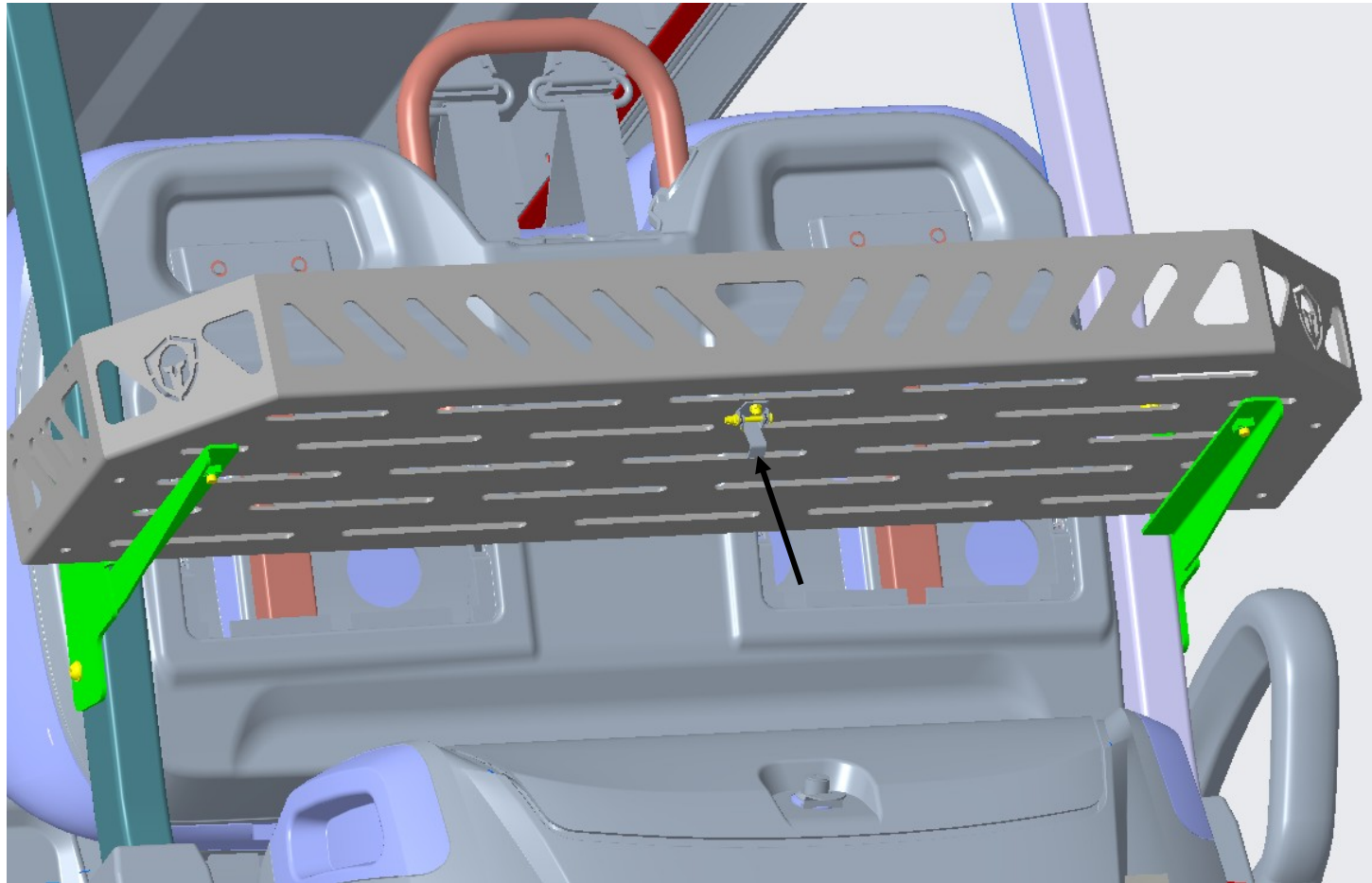


7mm open-end wrench



F. Pre-install the hook assembly. Install parts #10 and #11 using fasteners #12, #13, #14, and #15, tightening with a screwdriver and a 7mm open-end wrench.

Step 6



Tools



8mm open-end wrench

G. Install the pre-installed hook assembly onto the front basket (part 1) using fasteners #16 and #17, tightening with a screwdriver and an 8mm open-end wrench.