

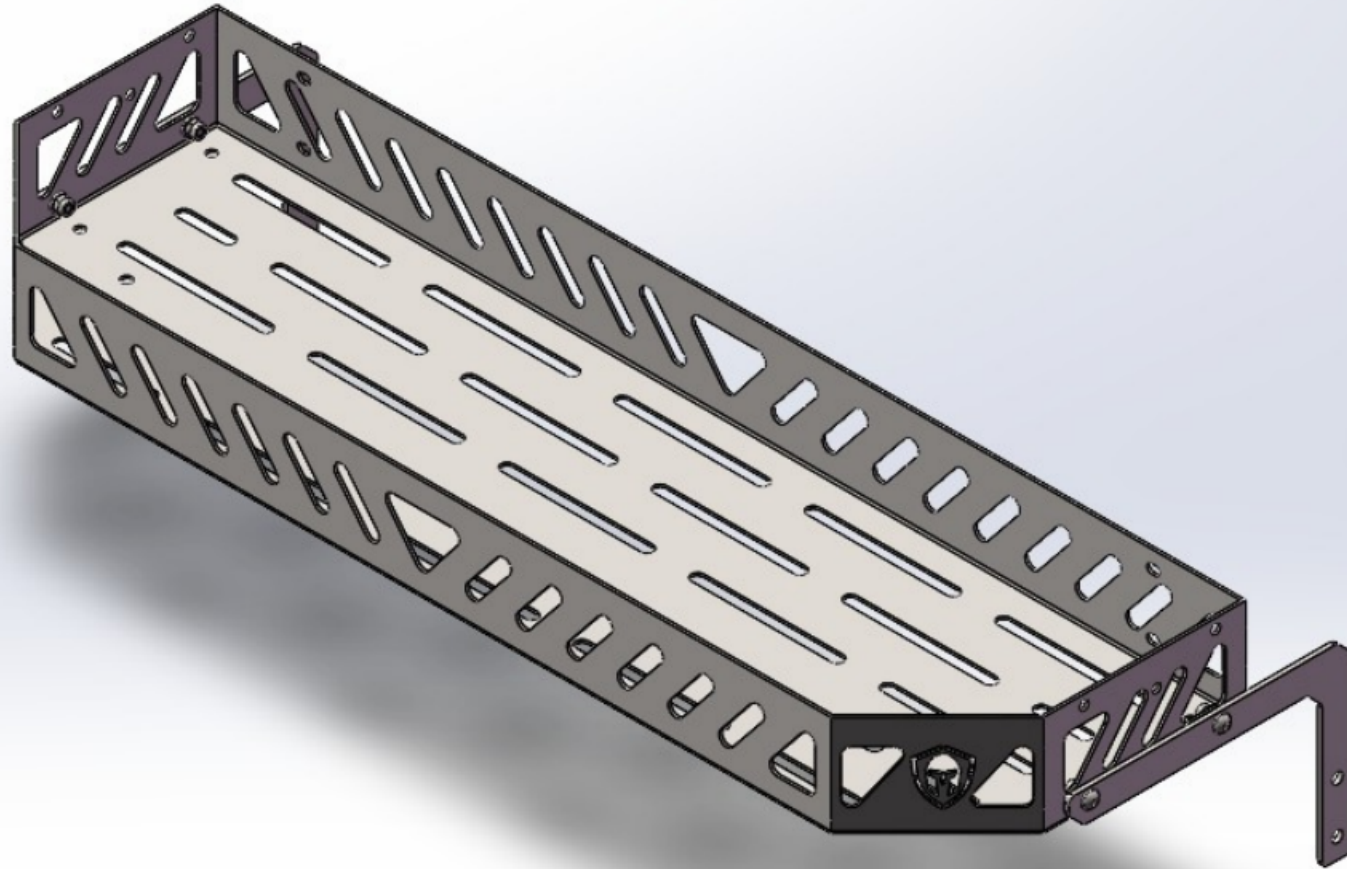


FX Front Basket Assembly Installation SOP

For E20FX / E40FX / E60FX

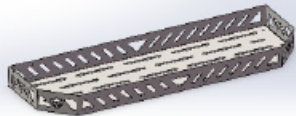
For E20FX/E40FX/E60FX





Front Basket Part List



NO	Part Number	Part Name	Specification	QTY	Ref Image	Remarks
①	3304041374	Front basket	S0, Q235, electrophoresis + powder coating, matte black	1		
②	3413013946	Elastic rope	Diamond gray, double- ended plastic- coated steel hooks + high- strength polypropylene yarn containing high- resin yarn, diameter 10mm, length 90cm, 1.5 times elongation	2		
③	3301031258	Front basket support	Q235B, thickness 5mm, electrophoresis + powder coating, matte black	2		
④	4103080147	Hex socket head cap screws	GB/T70.2, M8*20, A2- 70, salt spray	4		
⑤	4104010049	Flat washers	GB/T97.1- 8,A2	8		
⑥	4102020119	Type 1 non- metallic insert hex locknuts	GB/T889.1- M8, Grade 8, 304	4		



1. 15mm socket wrench * 1
PCS

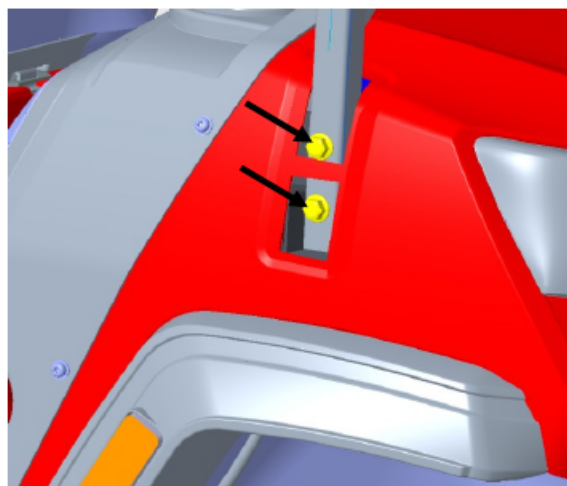
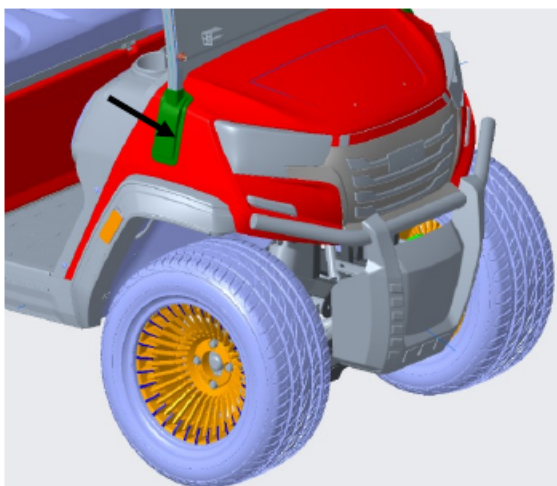
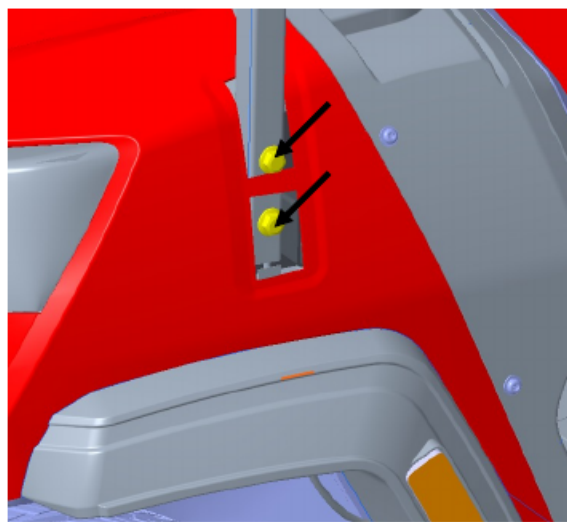
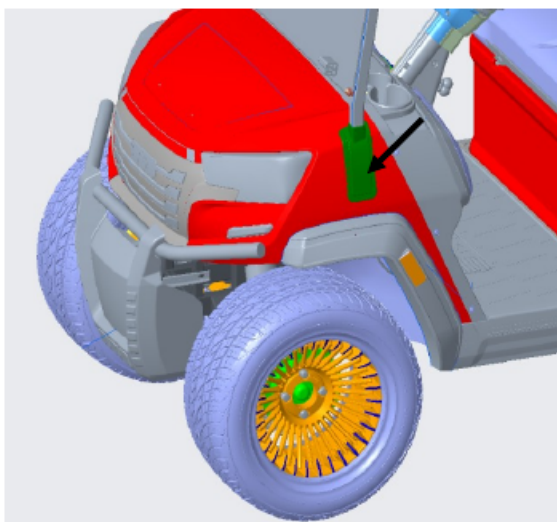


2. 13mm wrench * 1
PCS



3. 5mm Allen wrench * 1
PCS

Step 1



A. Lift the left/right lower rubber sleeves of the A-post.

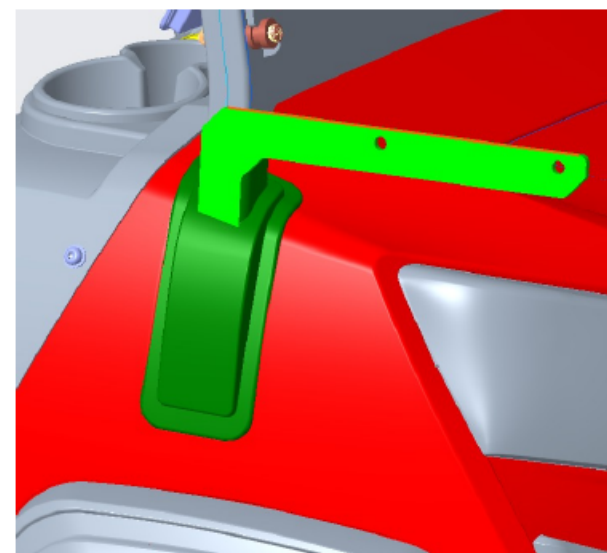
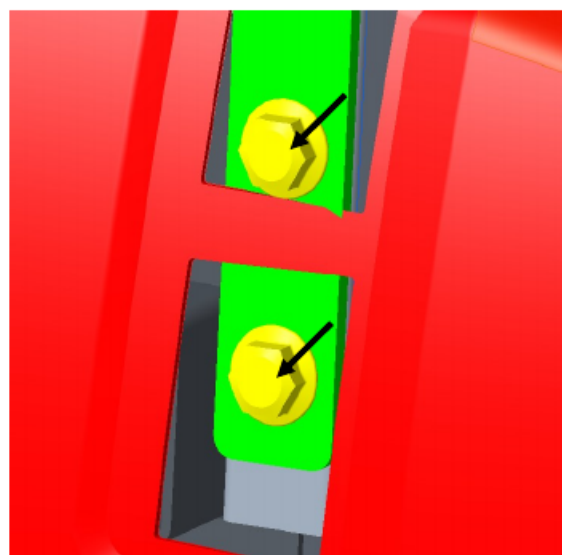
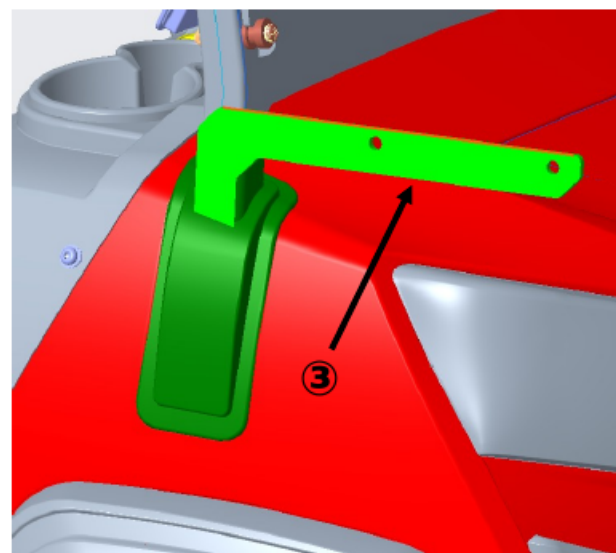
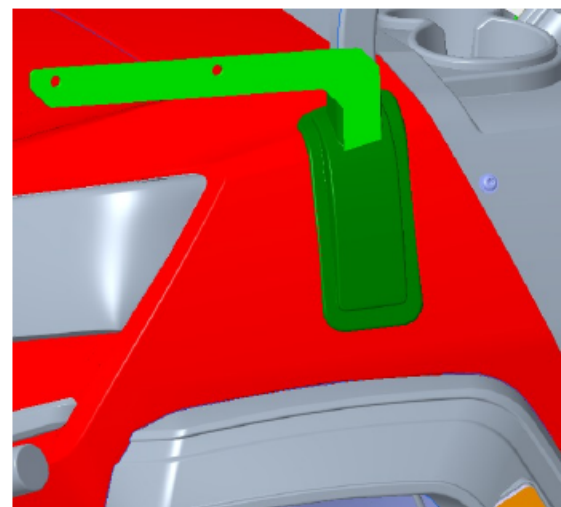
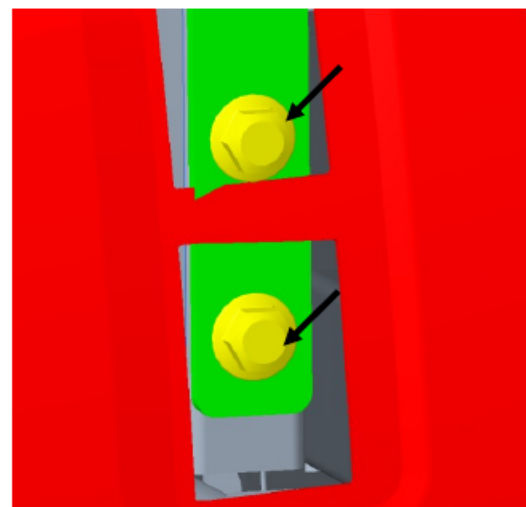
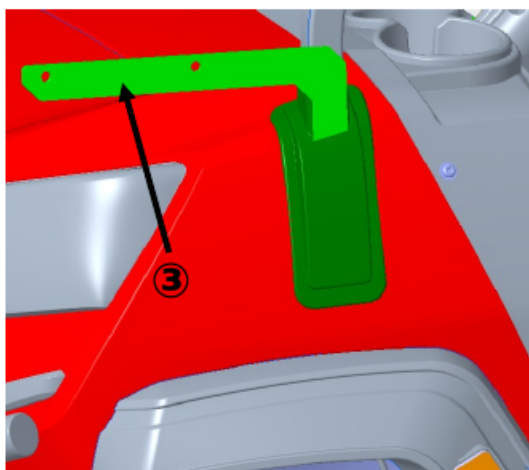


B. Loosen the bolts securing the left/right A-posts with tools.

Tools
Used



Step 2



C. Insert the front basket support (3) flat against the A-post and into the inside of the rubber sleeve.

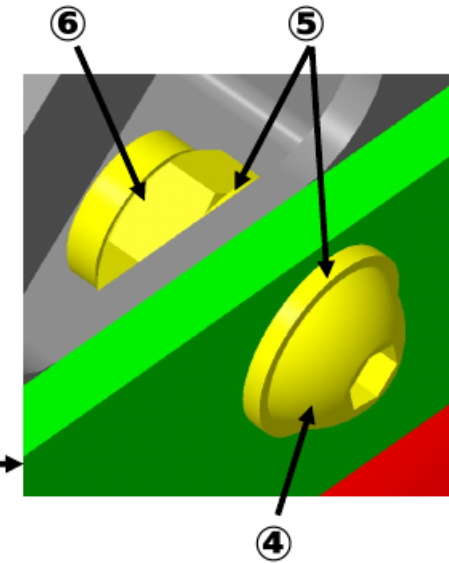
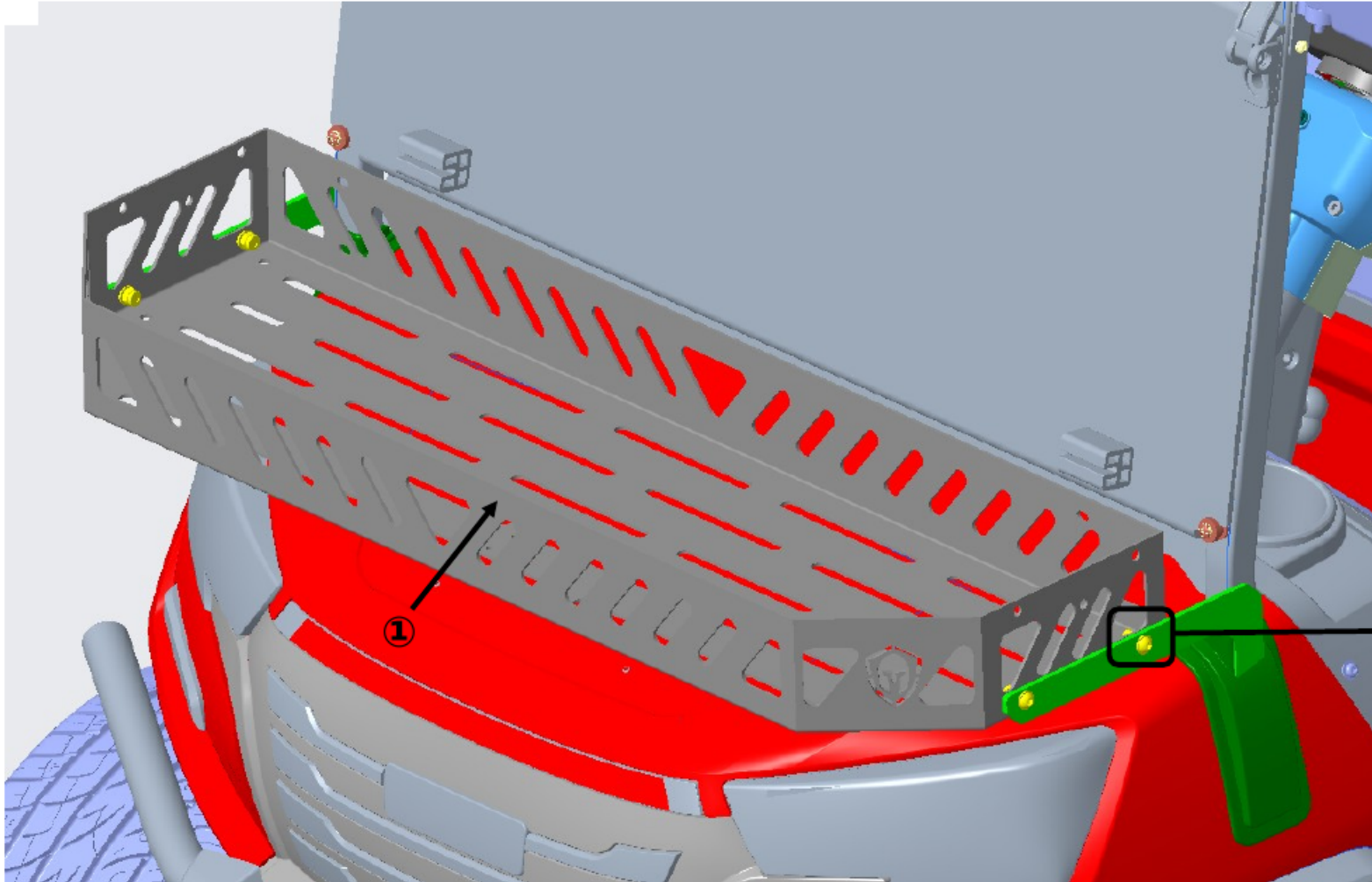


D. Secure the front basket support (3) with the previously removed bolts and tighten them with tools. Then restore the left/right rubber sleeves of the A-post.

Tools
Used



Step 3



Tools
Used



E. Align the mounting holes on the side of the front basket bottom (①) with the mounting holes on the front basket support (③). Secure with fasteners (④, ⑤, and ⑥), tightening them sequentially with tools.