

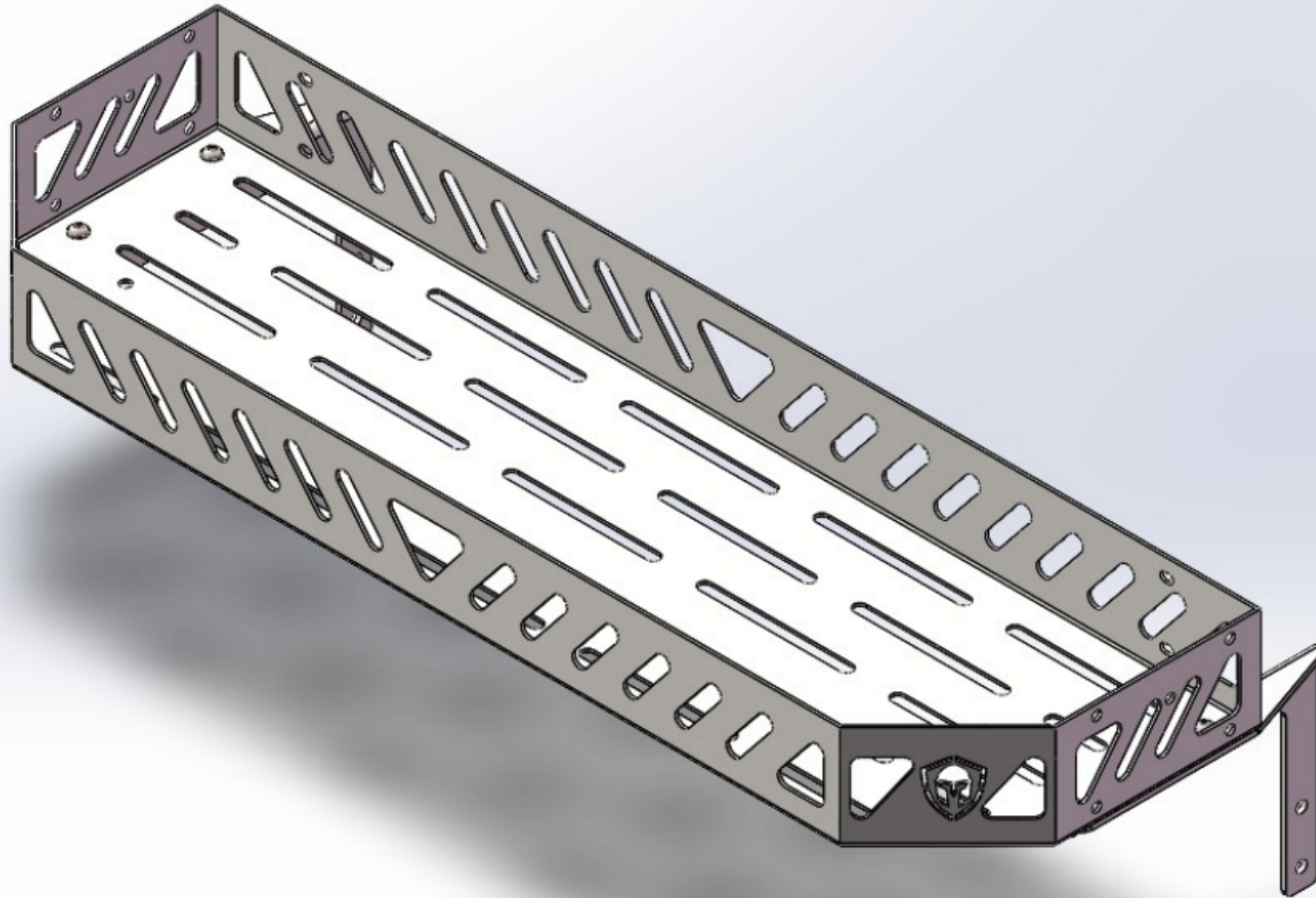


ICONX Front Basket Assembly Installation SOP

For i20X / i40X / i40FX / i60FX / i20UX

For i20X/i40X/I40fx/i60FX/i20UX

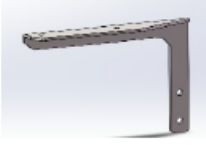
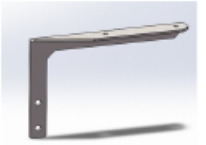
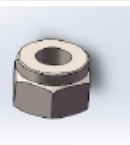




Front Basket Part List



L

NO	Part Number	Part Name	Specification	QTY	Unit	Ref Image	Remarks
①	3304041374	Front basket	S0, Q235, Electrophoresis + Powder Coating, Matte Black	1	PCS		
②	3413013946	Elastic rope	Diamond gray, double- ended plastic- coated steel hooks + high- strength polypropylene yarn containing high- resin yarn, diameter 10mm, length 90cm, 1.5 times elongation	2	PCS		
③	3301031267	Left front basket support	S0, Q235B, Electrophoresis + Powder Coating, Matte Black	1	PCS		
④	3301031270	Right front basket support	S0, Q235B, Electrophoresis + Powder Coating, Matte Black	1	PCS		
⑤	4103080028	Hex socket flat head screw	GB/T70.2- M8× 25,A2- 70	4	PCS		
⑥	4104010049	Flat washer	GB/T97.1- 8,A2	8	PCS		
⑦	4102020119	Type 1 non- metallic insert hex lock nut	GB/T889.1- M8, Grade 8, 304	4	PCS		



1. 15mm socket wrench * 1
PCS



2. 13mm wrench * 1
PCS

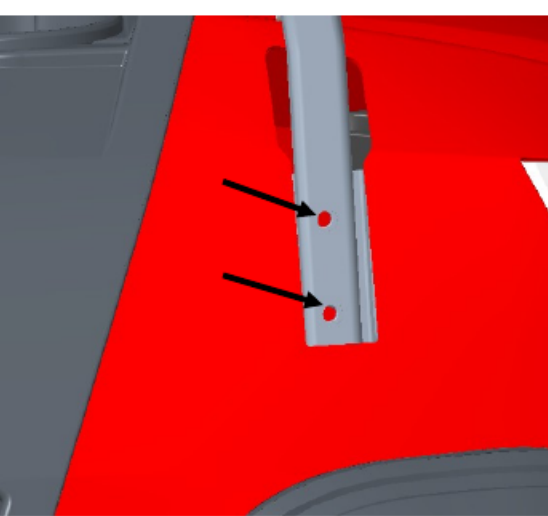
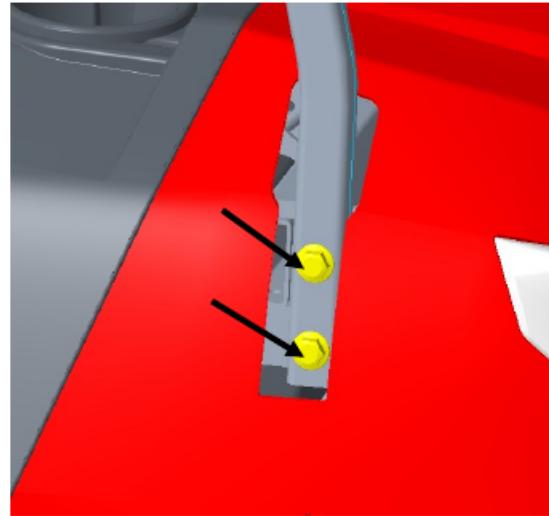
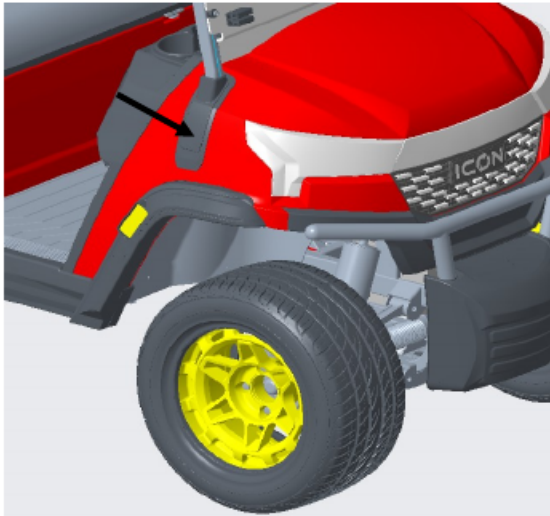
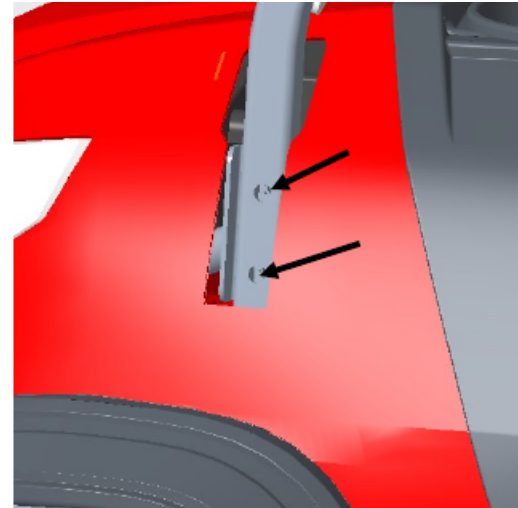
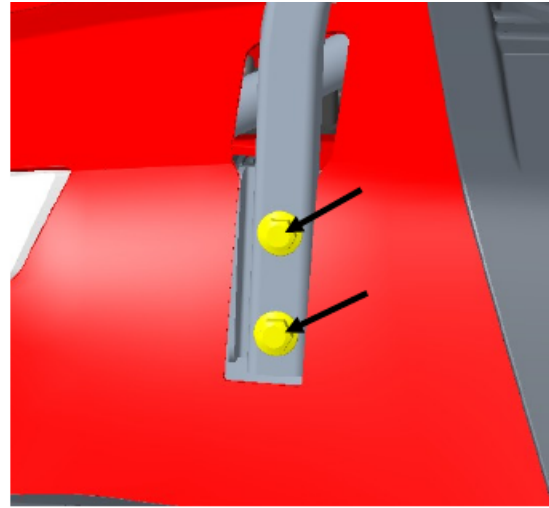
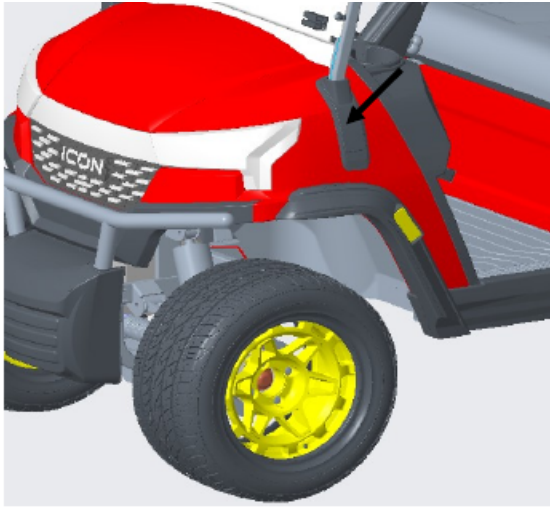


3. 5mm Allen wrench * 1
PCS

Step 1



I



A. Lift the lower left/right rubber sleeves of the A-post.

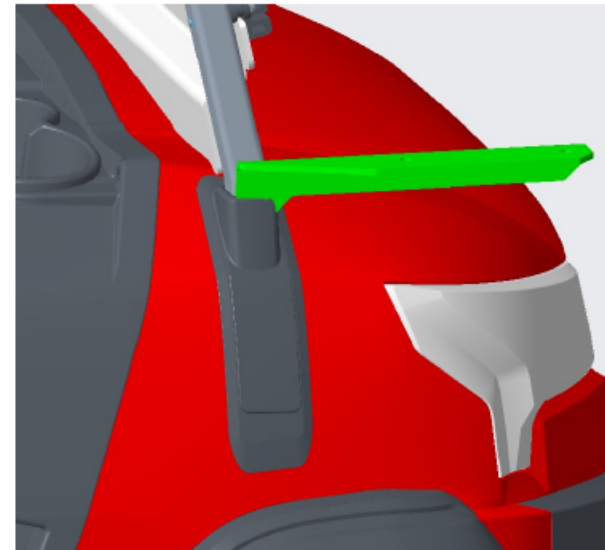
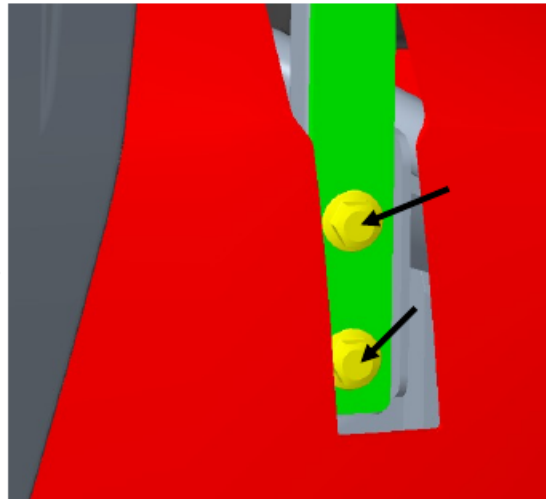
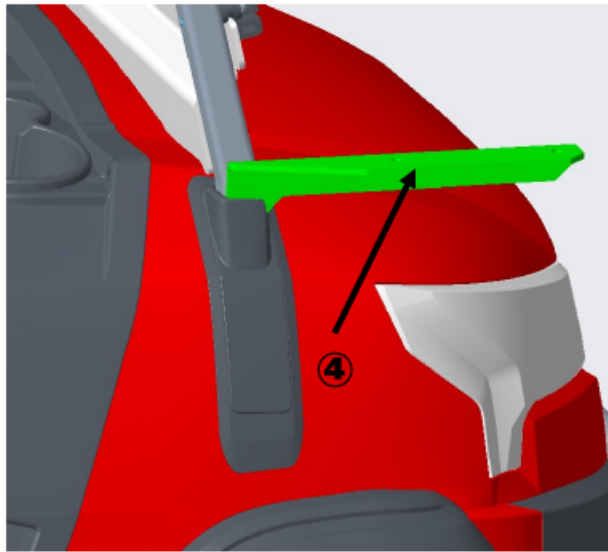
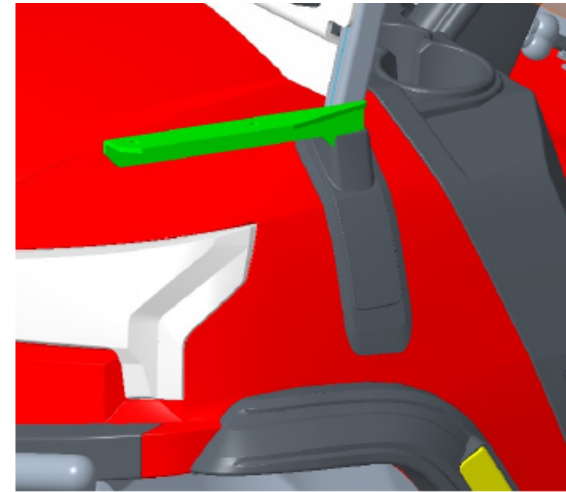
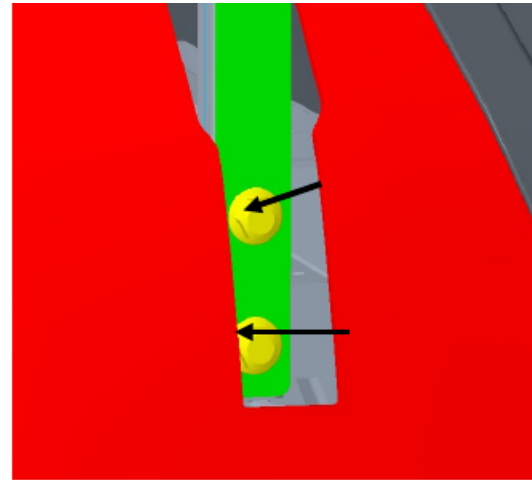
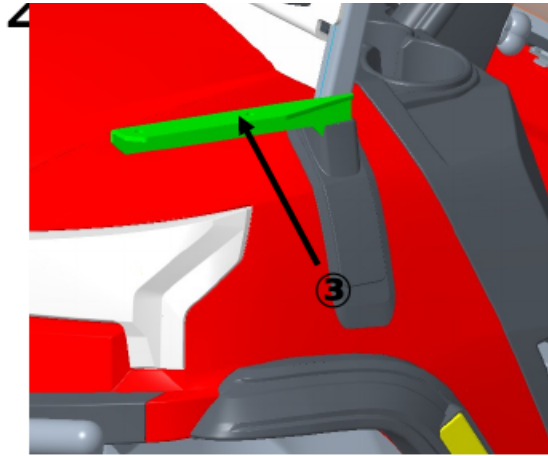


B. Loosen the bolts securing the left/right A-post with tools.

Tool
S



Step 2



C. Insert the left/right front bucket brackets (③ and ④) flush against the A-post and into the inside of the rubber sleeves.

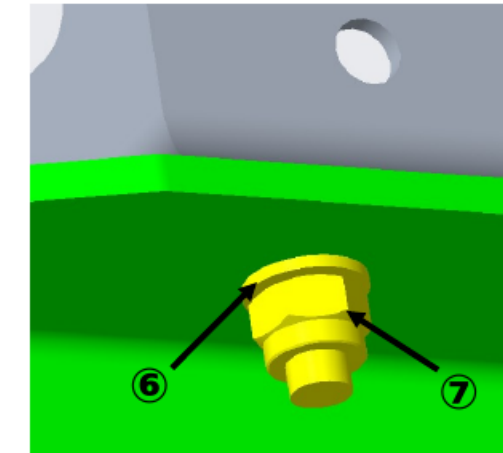
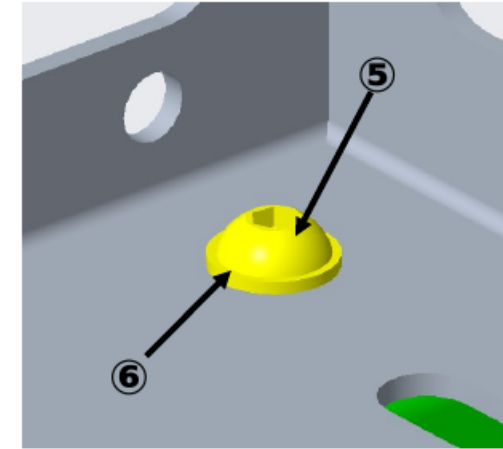
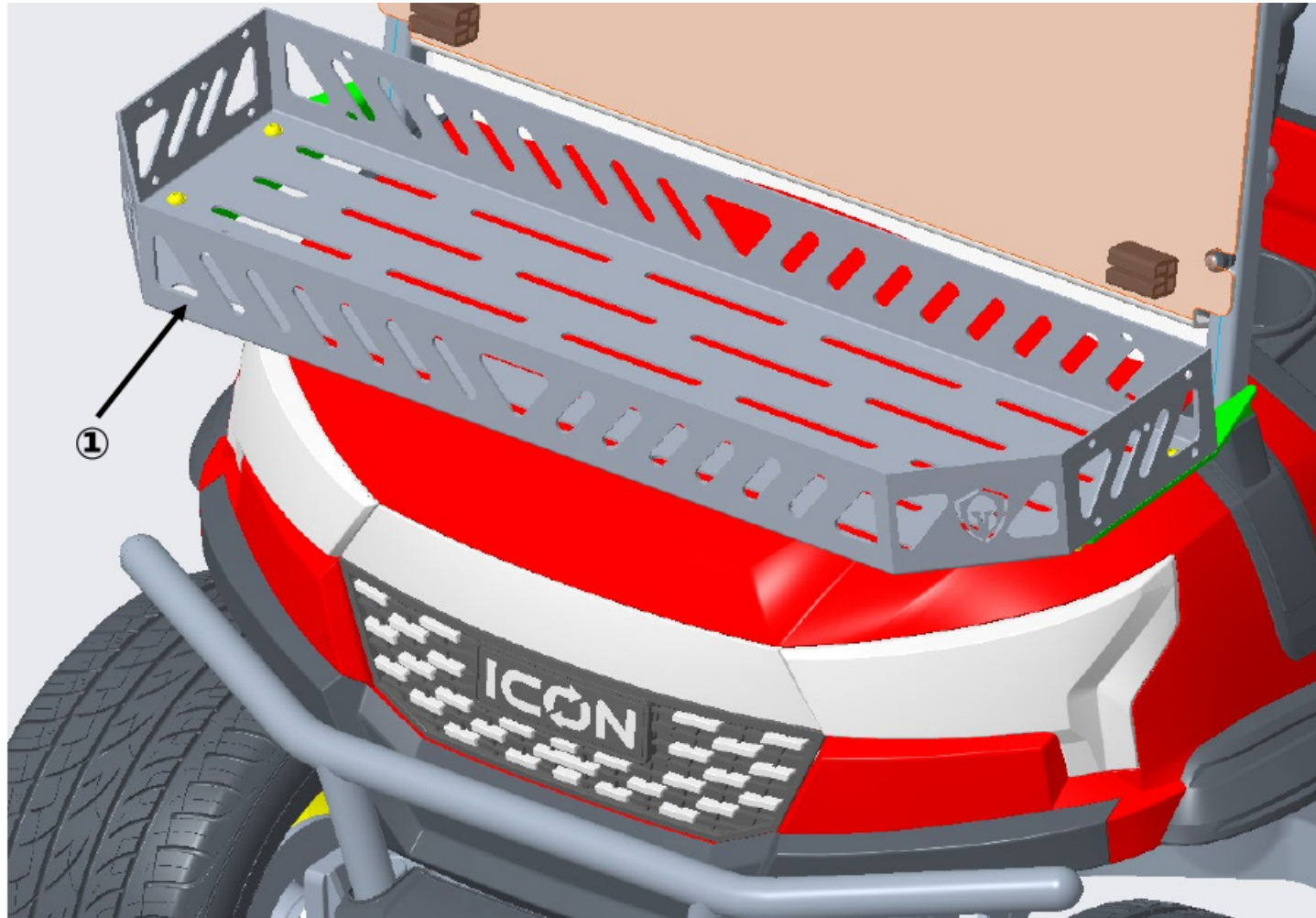


D. Secure the left/right front bucket brackets (③ and ④) with the previously removed bolts and tighten them with tools. Then restore the left/right rubber sleeves of the A-post.

Tool
S



Step 3



Tool
S



E. Align the mounting holes on the bottom of the front basket (①) with the mounting holes on the left/right sides of the front bucket brackets (③ and ④), and secure them with fasteners (⑤, ⑥, and ⑦). Tighten them sequentially with tools.