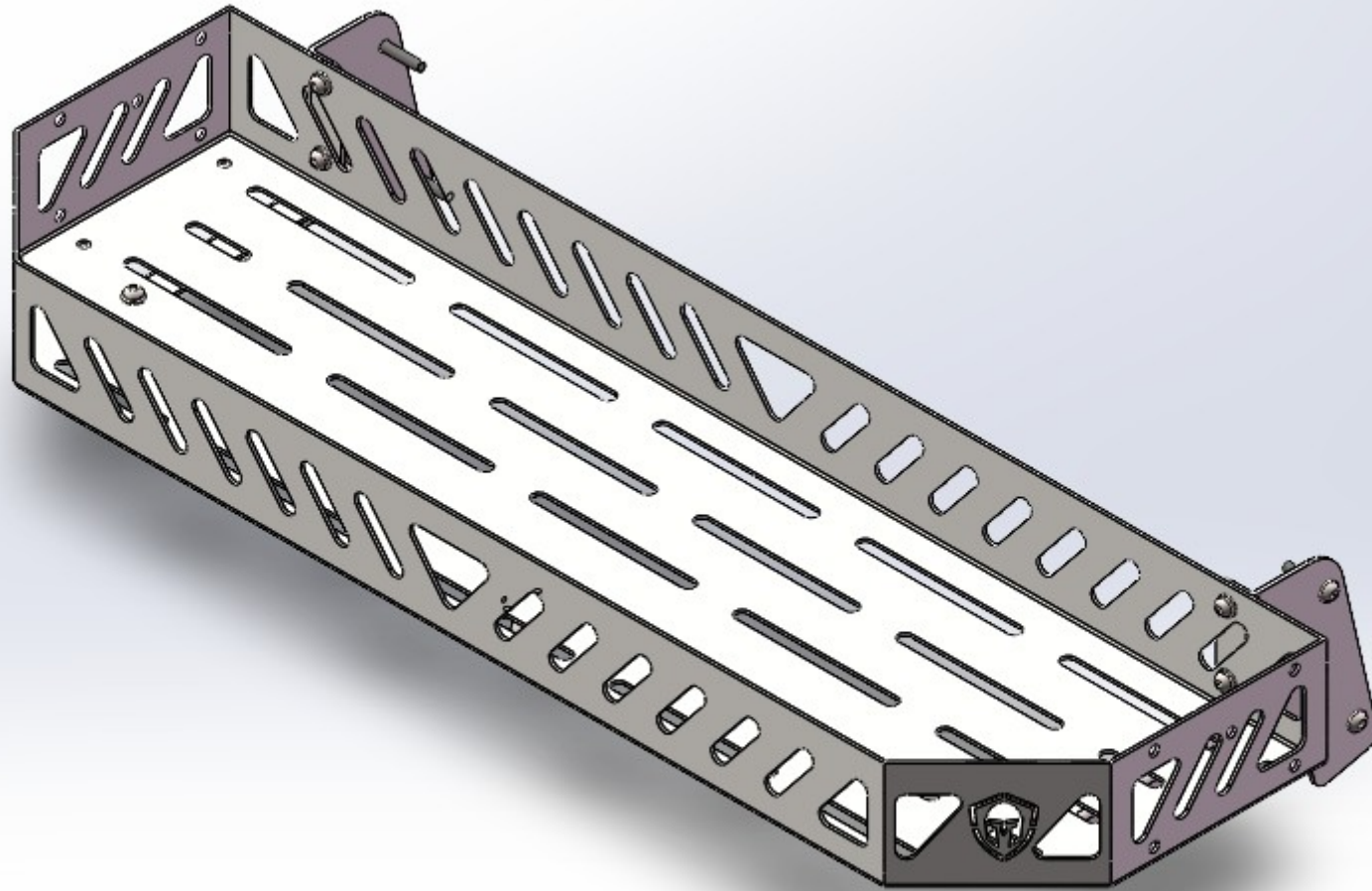




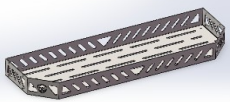
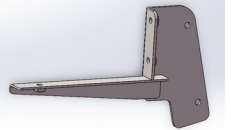
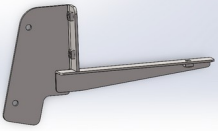
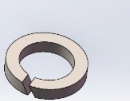
i40FX Rear Basket Installation SOP





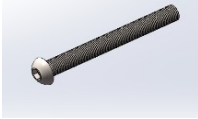
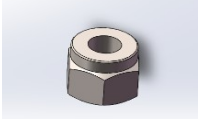
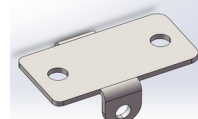
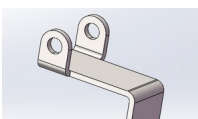
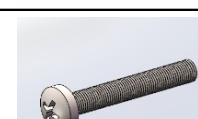
Part List



NO.	Part Number	Part Name	Specification	QTY	Unit	Ref Image	Remark
1	3304041374	Front basket	S0, Q235, Electrophoresis + Powder Coating, Matte Black	1	PCS		
2	3413013946	Elastic rope	Diamond Gray, Plastic- Coated Steel Hooks at Both Ends + High- Strength Polypropylene Yarn Containing High- Glue Yarn, Diameter 10mm, Length 90cm, 1.5x Elongation	2	PCS		
3	3301031261	Left rear basket bracket	S0, Q235B, Electrophoresis + Powder Coating, Matte Black	1	PCS		
4	3301031264	Right rear basket bracket	S0, Q235B, Electrophoresis + Powder Coating, Matte Black	1	PCS		
5	4103080147	Hex socket flat head screw	GB/T70.2, M8*20, A2- 70, Salt Spray 300 Hours	6	PCS		
6	4104020031	Standard spring washer	GB/T93- 8 Stainless Steel	6	PCS		
7	4104010049	Flat washer	GB/T97.1- 8, A2	14	PCS		

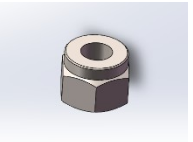
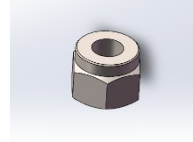
Part List



NO.	Part Number	Part Name	Specification	QTY	Unit	Ref Image	Remark
8	4103080033	Hex socket flat head screw	GB/T70.2- M8× 70, A2- 70	4	PCS		
9	4102020119	Type 1 non- metallic insert hex locknut	GB/T889.1- M8, Grade 8, 304	4	PCS		
10	3301031113	Storage box lid hook base	S1, Q235, Thickness 1.5mm, Electrophoresis + Powder Coating, Matte Black	1	PCS		
11	3301031116	Storage box lid hook	S1, Q235, Thickness 1.5mm, Electrophoresis + Powder Coating, Matte Black	1	PCS		
12	3408014153	Nylon flat washer	Nylon, Black, Outer Diameter 8mm, Inner Diameter 4mm, Thickness 1mm	2	PCS		
13	4103010082	Phillips head pan screw	GB/T818- M4× 35,A2- 70	1	PCS		
14	4104010053	Flat washer	GB/T97.1- 4,A2	2	PCS		

Part List



NO.	Part Number	Part Name	Specification	QTY	Unit	Ref Image	Remark
15	4102020002	Type 1 non- metallic insert hex locknut	GB/T889.1- M4,A2- 70	1	PCS		
16	4103010041	Phillips head pan screw	GB/T818- M5× 12,A2- 70	2	PCS		
17	4102020004	Type 1 non- metallic insert hex locknut	GB/T889.1- M5,A2- 70	2	PCS		

Tools



1. Dual-purpose screwdriver * 1 PCS



2. 13mm open-end wrench * 1 PCS



3. 5mm Allen wrench * 1 PCS



4. 8mm open-end wrench * 1 PCS



5. 7mm open-end wrench * 1 PCS

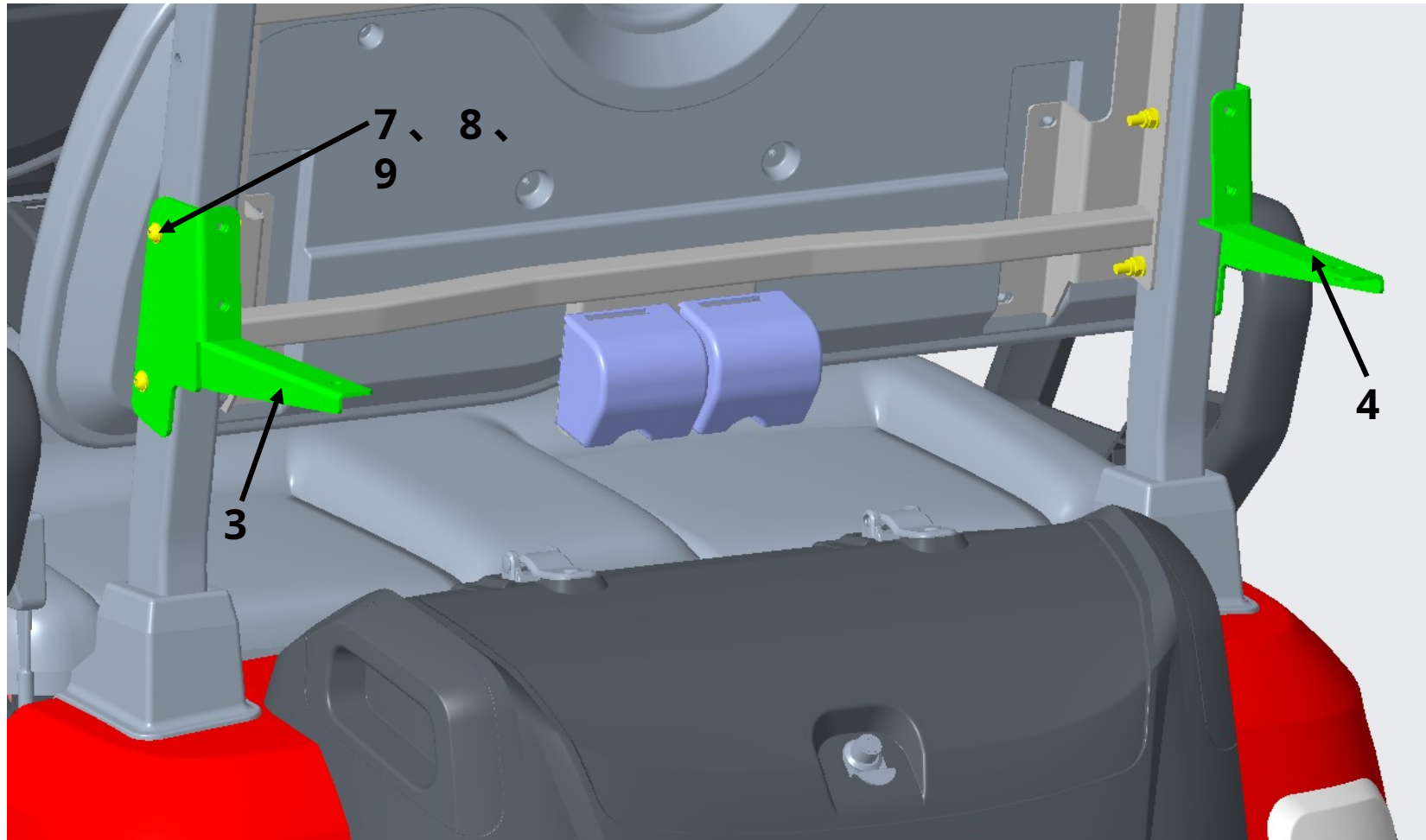
Tools



13mm open-end wrench



A. Use a 13mm open-end wrench and a 5mm hex wrench to remove the fastener screws at the two lower mounting points of the backrest bracket;



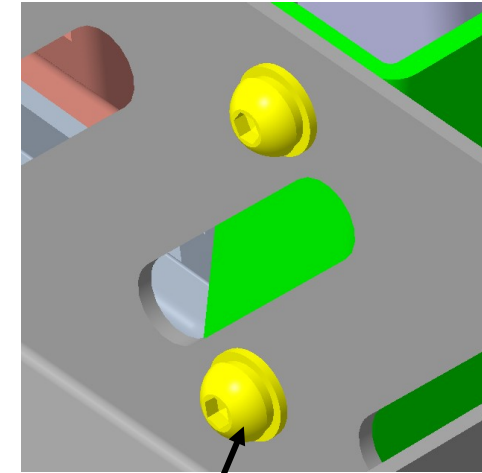
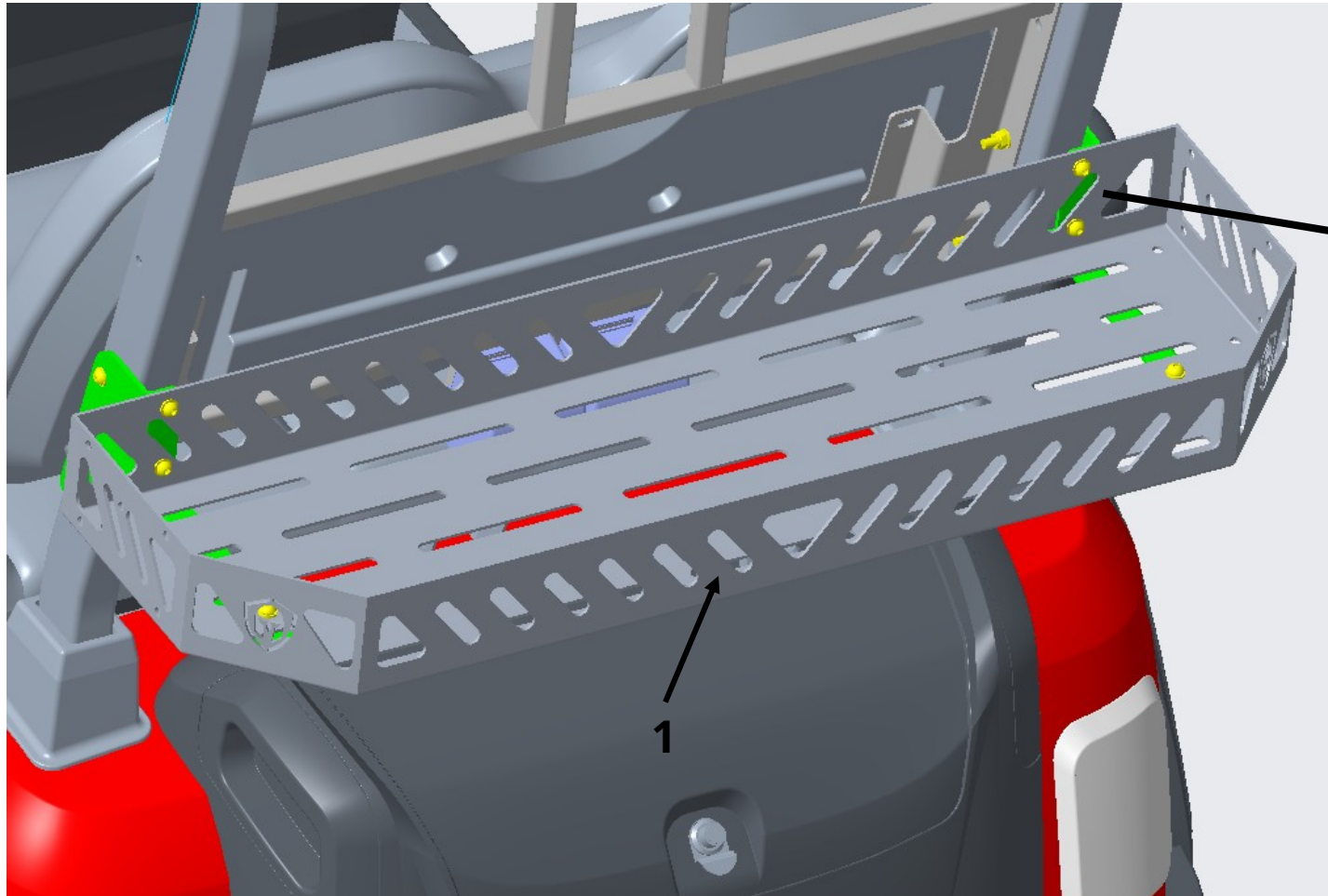
Tools



13mm open-end wrench



B. Install parts 3 and 4 according to the corresponding holes, secure them with fasteners 7, 8, and 9, and tighten the fasteners on both sides sequentially using a 13mm open-end wrench and a 5mm hex wrench;



5、6、
7

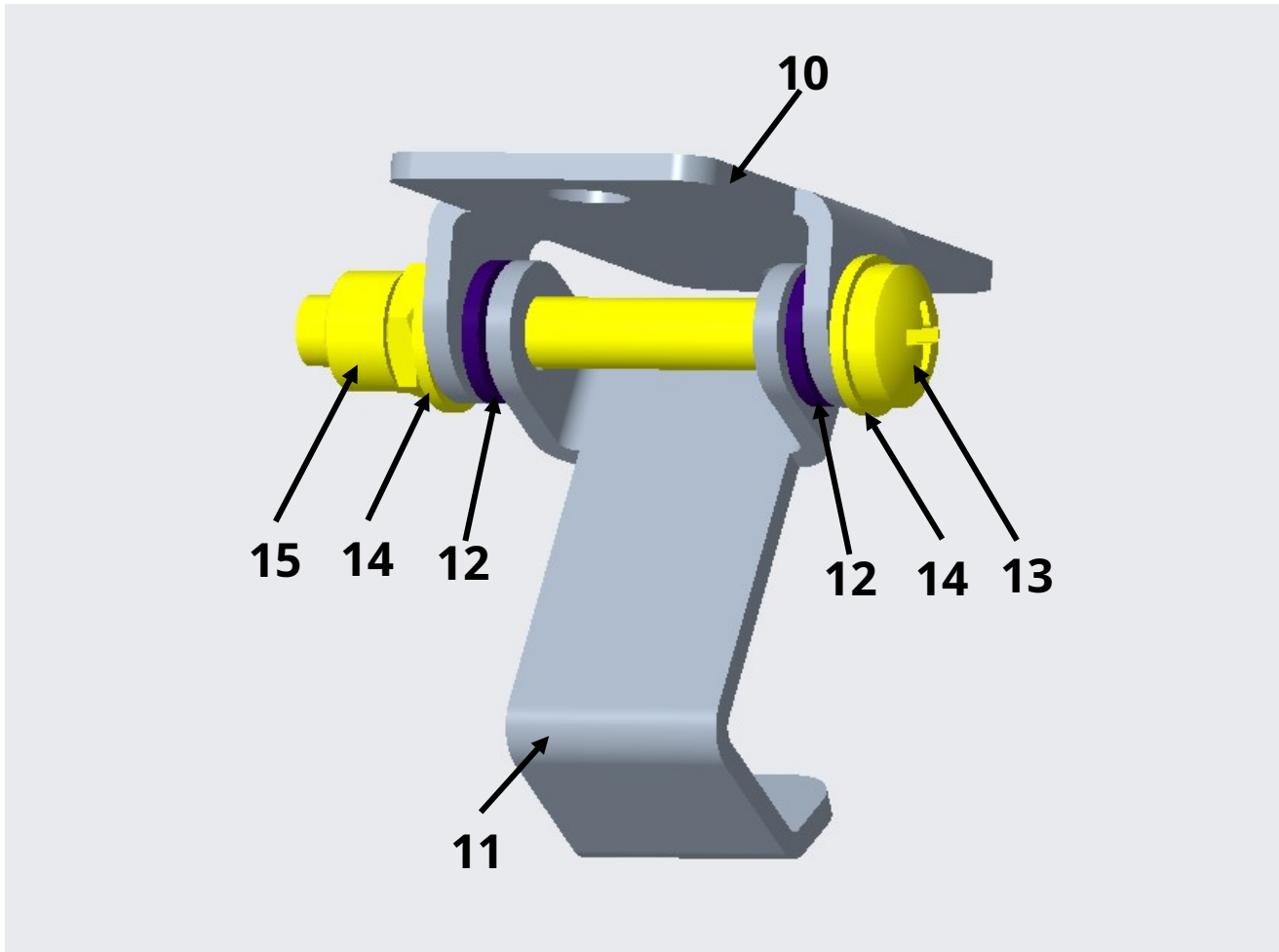
Tools



**13mm open-
end wrench**



C. Align the holes on part 1 of the front basket with the corresponding holes on the left and right brackets, and install it using fasteners 5, 6, and 7, securing it with fasteners 5, 6, and 7, and tighten each fastener sequentially using a 13mm open-end wrench and a 5mm hex wrench;

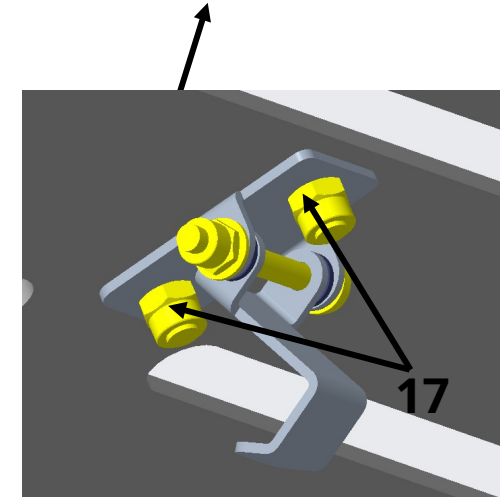
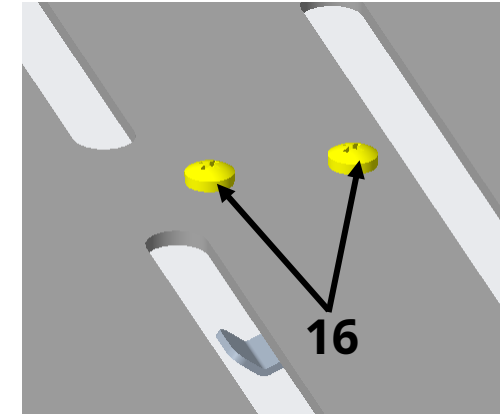
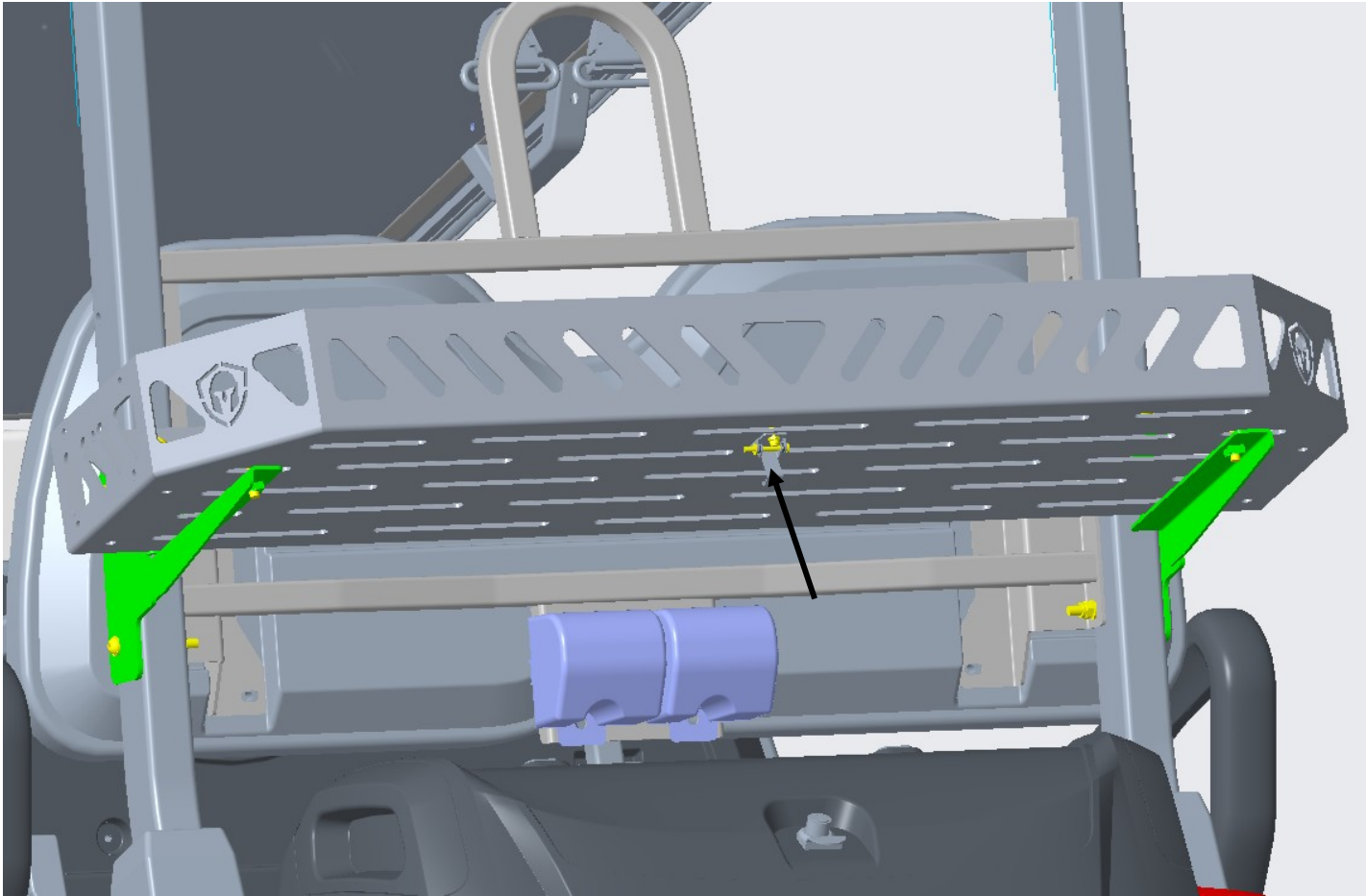


D. Pre-install the hook assembly, install parts 10 and 11 with fasteners 12, 13, 14, and 15, and tighten them with a screwdriver and a 7mm open-end wrench;

Tools



7mm open-end wrench



Tools



8mm open-end wrench

E. Install the pre-installed hook assembly onto the front basket (part 1) using fasteners 16 and 17, and tighten it with a screwdriver and an 8mm open-end wrench.