

Revenge Nerf Bar Installation Guide

Part #: NB-705-IC

Fits ICON i60L Models (2024 & Older)

Tools Required:

- Power drill with 5/16" bit
- Center punch or marker
- Socket wrench set
- Safety glasses & gloves

Step 1: Locate the mounting area under the side rail of your ICON i60L. This is where the nerf bar brackets will be installed.



Step 2: Hold the bracket flush to the frame and use a center punch or marker to mark 4 holes per side as shown.



Step 3: Drill through the marked points using a 5/16" bit. Take care to avoid wiring behind the frame.



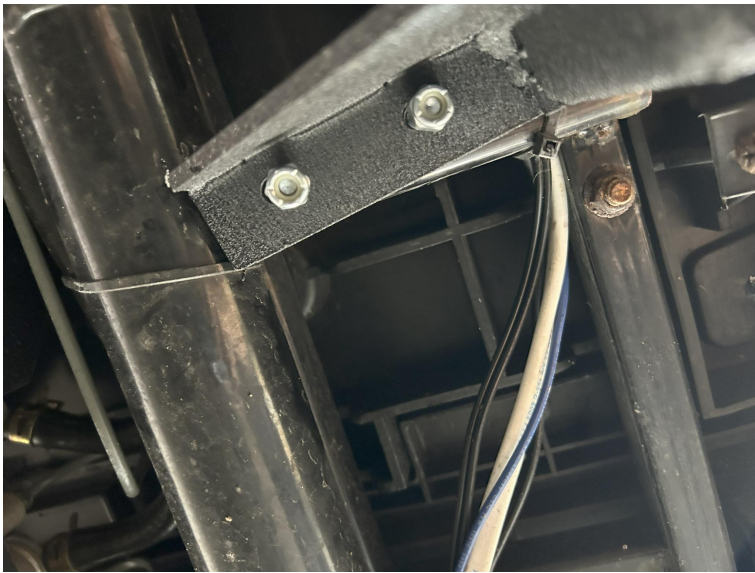
Step 4: Drop the provided bolts from the top down through the holes you've drilled.



Step 5: Install the bolts through the bracket and loosely secure with nuts on the underside. Do not fully tighten yet.



Step 6: With brackets loosely in place, align the nerf bar step and begin securing it to both mounting brackets.



Step 7: Double-check all alignment. Once satisfied, fully tighten all hardware on both sides.



Step 8: Ensure bolts are securely fastened through the bracket and that wiring is clear from interference.



Step 9: Final install should look like this: steps level, hardware tight, brackets flush.



Important Notes:

- All hardware is included in the kit.
- Do not overtighten until the nerf bar is fully aligned.
- Periodically check bolt tightness after first few uses.
- This product requires permanent modification (drilling) and is not returnable once installed.